

Technical information (01/22)

## **MOBIHEL BASE MIX**

- Rapid flash-off and in-depth film drying.
- Immediate repair after matting possible.
- Excellent spraying properties.
- Uniform results and final appearance
- Easy to fade-out

	MOBIHEL 2K FILLER		
SUBSTRATE PREPARATION		P360 - P600	
		MOBIHEL ANTISILICONE CLEANER	

	Stirring on mixing unit:	MOBIHEL Colour Navigator Formulation Software	
	Mixing ratio:	MOBIHEL BASE MIX MOBIHEL THINNER FOR BASE 3300  MOBIHEL BASE MIX MOBIHEL BASE MIX MOBIHEL THINNER FOR BASE 3100	50 - 60% 50 - 60%
S	Viscosity (RFU): DIN 53211 Φ4 mm/20°C	20 - 22 s	
	Colour test:	The colour should be applied on to a piece of test cardboard to assess its suitab application on the object	ility prior to
	Application with spray gun:	1,2 - 1,3 mm 2 - 2,5 bar HVLP	
	Number of layers:	2 layers and effect	
	Film thickness:	15 - 22 μm	
	Flash-off:	10 - 15 min/20°C between layers and before application of clearcoat	





	Further treatment:	All MOBIHEL Clearcoats
200	Shelf life:	Colour pigments: 4 years aluminium, pearl: 3 years

FOR PROFESSIONAL USE ONLY - See Safety Data Sheet

The data may vary under various conditions.

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS

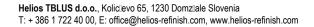
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The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country.

The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.

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